# High-energy x-ray photoelectron spectroscopy spectra of TiN measured by Cr K $\alpha$ $\odot$

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## High-energy x-ray photoelectron spectroscopy spectra of TiN measured by Cr K $\alpha$

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#### **AFFILIATIONS**

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Note: This paper is part of the 2022 Special Topic Collection on Higher Energy X-ray Photoelectron Spectroscopy.

#### **ABSTRACT**

Titanium nitride (TiN) grown by ionized metal plasma on Si was analyzed using high-resolution high-energy x-ray photoelectron spectroscopy (HAXPES). The HAXPES spectra of TiN obtained using monochromatic Cr Kα radiation at 5414.8 eV include two survey scans (Al Kα and Cr Kα) and high-resolution spectra of Ti 1s, Ti2p, Ti 2s, Ti 3p, Ti 3s, N 1s, and O 1s.

Key words: TiN, HAXPES, Cr Kα

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Accession #: 01737 and 01743 Technique: XPS, XAES Host Material: TiN

**Instrument:** ULVAC-PHI Quantes Major Elements in Spectra: Ti, N

Minor Elements in Spectra: O Published Spectra: 10

Spectra in Electronic Record: 10 Spectral Category: Comparison

### INTRODUCTION

While high-energy photoemission has been in use for decades, only very few reference spectra are available, even for common materials. The recent availability of performant lab-scale photoemission spectrometers (Refs. 1-3) requires reliable reference data.

The samples being air-exposed, a sputter step has been introduced to remove the native oxide. This will lead to nitrogen preferential sputtering and modifications of the final-state orbital screening (Refs. 4 and 5). Thanks to the larger analysis depth of high-energy x-ray photoelectron spectroscopy (HAXPES), this preferential sputtering is not measurable (see spectral figure table) however, as orbital screening occurs at the topmost surface, it may still lead to the reduction of the intensity of the satellite structure observed on the Ti spectra compared to spectra obtained on in situ grown materials.

In this work, we present reference spectra from titanium nitride (TiN) grown by ionized metal plasma (IMP) on Si, which was analyzed using high-resolution HAXPES. The HAXPES spectra of TiN obtained using monochromatic Cr Kα radiation at 5414.8 eV include two survey scans (Al  $K\alpha$  and Cr  $K\alpha$ ) and high-resolution spectra of Ti 1s, Ti2p, Ti 2s, Ti 3p, Ti 3s, N 1s, and O 1s.

#### SPECIMEN DESCRIPTION (ACCESSION # 01737)

Host Material: TiN

**CAS Registry #:** 25583-20-4

Host Material Characteristics: Homogeneous; solid; amorphous; dielectric; inorganic compound; thin Film

Chemical Name: Titanium nitride

Source: IMP grown Host Composition: Ti, N

Form: Thin film **Structure:** Amorphous

History and Significance: Air-exposed and sputtered IMP TiN. Films were grown at 350 °C and a substrate bias of -221 V.1

As Received Condition: Piece of a 200 mm Si wafer

Analyzed Region: Same as host materials

Ex Situ Preparation/Mounting: Sample was taped on the sample holder using insulating removable 3M double sided tape.

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29, 014016-1

<sup>&</sup>lt;sup>2</sup>Physical Electronics, 18725 Lake Drive East, Chanhassen, Minnesota 55317

In Situ Preparation: Before HAXPES measurement, the samples were cleaned with low energy Ar<sup>+</sup> ions (100 eV). The cleaning procedure was stopped when the carbon level was reduced to a negligible level using Al Kα radiation. A subsequent Ar<sup>+</sup> sputtering with 1.0 keV ions was performed to remove the native oxide.

Charge Control: Low energy electrons (1 eV, filament 1.1 A) and low energy ions (10 eV, 5 mA emission)

Temp. During Analysis: 300 K **Pressure During Analysis:**  $<5 \times 10^{-7}$  Pa Pre-analysis Beam Exposure: 0 s

#### SPECIMEN DESCRIPTION (ACCESSION # 01743)

Host Material: Au CAS Registry #: 7440-57-5

Host Material Characteristics: Homogeneous; solid; amorphous;

conductor; metal; other Chemical Name: Gold

Source: 0.250 mm thick foil from Goodfellow, AU000372/5

Host Composition: Au

Form: Bulk

Structure: Amorphous

History and Significance: In-vacuum sputtered

As Received Condition: Foil

Analyzed Region: Same as host materials

Ex Situ Preparation/Mounting: The sample was taped on the sample holder using insulating removable 3M double sided tape.

In Situ Preparation: Sample was sputtered using 1 keV Ar<sup>+</sup> ions until no C or O was observed.

Charge Control: Low energy electrons (1 eV, filament 1.1 A) and low energy ions (10 eV, 5 mA emission)

Temp. During Analysis: 300 K **Pressure During Analysis:**  $<5 \times 10^{-7}$  Pa Pre-analysis Beam Exposure: 0 s

#### INSTRUMENT DESCRIPTION

Manufacturer and Model: ULVAC-PHI Ouantes

**Analyzer Type:** Spherical sector **Detector:** multichannel resistive plate Number of Detector Elements: 32

#### INSTRUMENT PARAMETERS COMMON TO ALL **SPECTRA**

#### Spectrometer

Analyzer Mode: Constant pass energy

**Throughput**  $(T = E^{N})$ : The energy dependence can be modeled using the following equation:  $A/E_p = (a^2/(a^2 + R^2))^b$ , where a and b are constants,  $E_p$  is the pass energy, A is the peak area, and R is the retard ratio equal to  $E/E_p$ , where E is the kinetic energy. Three spectral regions [Ag 2s (3790-3830 eV), Ag 3s (700-740 eV), and Ag 3d (350-390 eV)] are recorded on a sputter-cleaned silver sample at different pass energies. The values of a and b are then determined to be 576.9 and 6.3, respectively, by a linear least square fit of the data applying the equation described above.

**Excitation Source Window: Al** 

**Excitation Source:** Cr  $K_{\alpha}$  monochromatic

Source Energy: 5414.8 eV Source Strength: 43 W

Source Beam Size:  $100 \times 100 \,\mu\text{m}^2$ Signal Mode: Multichannel direct

#### Geometry

Incident Angle: 22°

Source-to-Analyzer Angle: 46°

Emission Angle: 45°

Specimen Azimuthal Angle: 0°

Acceptance Angle from Analyzer Axis: 0° Analyzer Angular Acceptance Width: 20° × 20°

#### Ion Gun

Manufacturer and Model: ULVAC-PHI Quantes
Energy: 10 and 100 eV
Current: 5 mA
Current Measurement Method: Biased stage
Sputtering Species: Ar
Spot Size (unrastered): 10 000 μm
Raster Size: N/A
Incident Angle: 45°
Polar Angle: 45°
Azimuthal Angle: 45°
Comment: Gun used for neutralization

DATA ANALYSIS METHOD

Energy Scale Correction: Due to the too low intensity of the C 1s peak with Cr Κα, and the presputtering of the sample, the peak with Cr K $\alpha$ , and the presputtering of the sample, the  $\frac{1}{2}$  binding energy was referenced by determining the binding energy position of the N 1s peak recorded by Al Kα XPS measurement and subsequent correction shift of the C 13 peak 284.8 eV. The determined binding energy position of the N 1s peak is 396.73 eV. The binding energy shift of the Cr Kα data the performed by shifting the N 1s peak to 396.73 eV.

Recommended Energy Scale Shift: 1.24 eV for binding energy Peak Shape and Background Method: Data treatment was performed using Shirley background and Gaussian–Lorentzian peak

shapes.

Quantitation Method: Quantification was done using PHI MULTIPAK & Software Version 9.9.0.8. The elemental relative sensitivity factors were derived according to ISO 18118 Equation (A.7): "The pure-element relative sensitivity factor (PERSF), Si(Ep), can be obtained from measurements of Si(ref) for the selected element and a measurement of the peak intensity for the selected key material, I(key), as given in Formula (A.7): Si (Ep) = (Ii(ref)/(I(key))."

#### **AUTHOR DECLARATIONS**

#### **Conflict of Interest**

The authors have no conflicts to disclose.



#### **DATA AVAILABILITY**

The data that support the findings of this study are available within the article and its supplementary material (Ref. 6).

#### **REFERENCES**

- <sup>2</sup>See: https://www.kratos.com/products/axis-supra-xps-surface-analysis-instrument. <sup>3</sup>See: https://scientaomicron.com/en/system-solutions/electron-spectroscopy/
- See: https://scientaomicron.com/en/system-solutions/electron-spectroscopy/ HAXPES-Lab.
- <sup>4</sup>R. T. Haasch, J. Patscheider, N. Hellgren, I. Petrov, and J. E. Greene, Surf. Sci. Spectra 19, 33–41 (2012).
- <sup>5</sup>R. T. Haasch, J. Patscheider, N. Hellgren, I. Petrov, and J. E. Greene, Surf. Sci. Spectra 19, 92–97 (2012).
- <sup>6</sup>See supplementary material at https://doi.org/10.1116/6.0001528 for ASCII data of all shown spectra is available.

<sup>&</sup>lt;sup>1</sup>See: https://www.ulvac-phi.com/en/products/xps/quantes/.



SPECTRAL FEATURES TABLE							
Spectrum ID #	Element/ Transition	Peak Energy (eV)	Peak Width FWHM (eV)	Peak Area (eV × counts/s)	Sensitivity Factor	Concentration (at. %) <sup>a</sup>	Peak Assignment
01737-03	Ti 1s	4965.35	3.37	11 825	2.476	48.3	TiN
01737-04	Ti 2s	561.94	591	2926	0.921	49.0	TiN
01737-05 <sup>b</sup>	Ti 2p <sub>3/2</sub>	454.54	•••	2982	0.702	55.1	TiN
01737-05	Ti 2p <sub>1/2</sub>	460.58	•••	•••	•••	•••	TiN
01737-06	Ti 3s	59.34	4.49	637	0.141	59.5	TiN
01737-07	Ti 3p	34.67	4.44	414	0.115	51.5	TiN
01737-08	O 1s	530.2	2.5	93	•••	•••	•••
01737-09	N 1s	396.80	1.55	911			TiN

<sup>&</sup>lt;sup>a</sup>The concentration is calculated by taking into account only the N 1s peak and the Ti peak from the given transition.

	ANALYZER CALIBRATION TABLE <sup>a</sup>							
Spectrum ID #	Element/ Transition	Peak Energy (eV)	Peak Width FWHM (eV)	Peak Area (eV × counts/s)	Sensitivity Factor	Concentration (at. %)	Peak Assignment	
01743-01	Au 3d <sub>5/2</sub>	2206.8	2.59	47 379		•••		
01743-01	Au 4f <sub>7/2</sub>	84.2	1.24	2115				
	Cu 2p <sub>3/2</sub>	932.9	1.34	7090	•••			
	Ag 2p <sub>3/2</sub>	3352.7	2.61	30 352				
	Ag 3d <sub>5/2</sub>	368.4	1.15	2978				

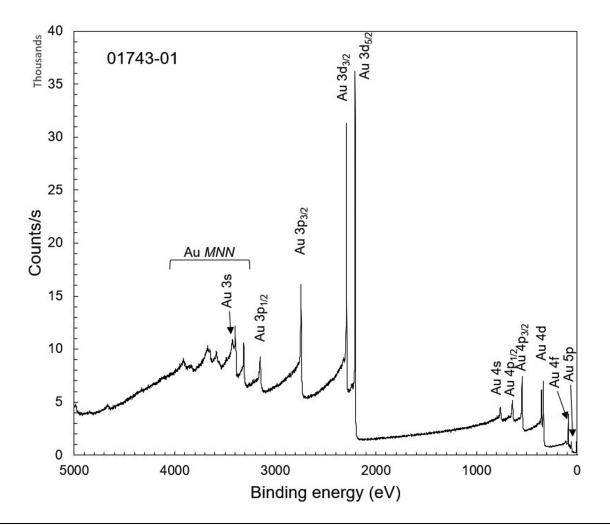
<sup>&</sup>lt;sup>a</sup>The calibration table is established using the Cr Ka photons and a pass energy of 112 eV corresponding to the presented high-resolution spectra.

GUIDE TO FIGURES					
Spectrum (Accession) #	Spectral Region	Voltage Shift <sup>a</sup>	Multiplier	Baseline	Comment #
01743-01	Survey	0	1	0	Au survey with x-ray source $Cr K\alpha$
01737-01	Survey	0	1	0	X-ray source Al Kα
01737-02	Survey	0	1	0	X-ray source Cr Kα
01737-03	Ti 1s	-1.24	1	0	•
01737-04	Ti 2s	-1.24	1	0	
01737-05	Ti 2p	-1.24	1	0	
01737-06	Ti 3s	-1.24	1	0	
01737-07	Ti 3p	-1.24	1	0	Data spikes have been removed
01737-08	O 1s	-1.24	1	0	
01737-09	N 1s	-1.24	1	0	

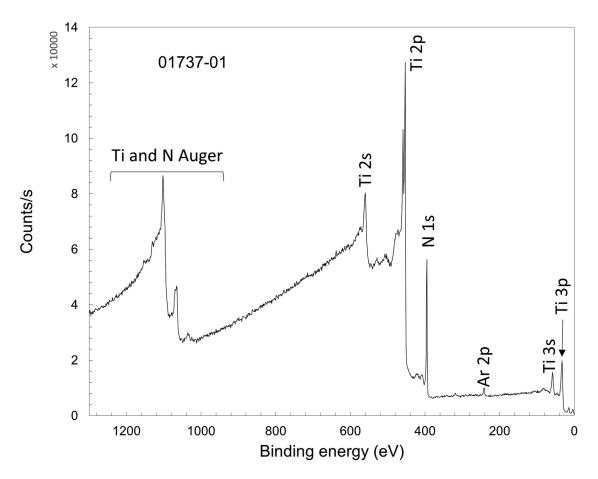
<sup>&</sup>lt;sup>a</sup>Voltage shift of the archived (as-measured) spectrum relative to the printed figure. The figure reflects the recommended energy scale correction due to a calibration correction, sample charging, flood gun, or other phenomenon.

<sup>&</sup>lt;sup>b</sup>Peak area—full Ti 2p intensity.

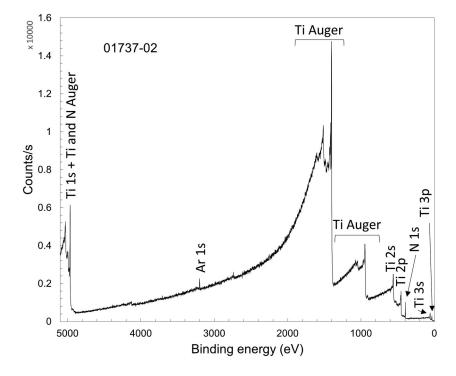
<sup>&</sup>lt;sup>b</sup>The reference spectrum included in this paper is the same as those included with other papers in this collection that use this x-ray source. This was intentional and not an error as submissions were requested to be accompanied by a wide-scan spectrum of sputter-cleaned gold taken on the same instrument and using the same settings as the wide-scan spectrum of the material or materials in the submission.



Accession #	01743-01	
Host Material:	Au	Š
Technique:	XPS	
Spectral Region:	Survey	Š
Instrument:	ULVAC-PHI Quantes	
Excitation Source:	Cr $K_{\alpha}$ monochromatic	ا
Source Energy:	5414.8 eV	
Source Strength:	49 W	2
Source Size:	$0.1 \times 0.1 \text{ mm}^2$	
Analyzer Type:	Spherical sector analyzer	
Incident Angle:	22°	
Emission Angle:	45°	
Analyzer Pass Energy:	280 eV	
Analyzer Resolution:	1.9 eV	
Total Signal Accumulation Time:	5210 s	
Total Elapsed Time:	5700 s	
Number of Scans:	1	
Effective Detector Width:	31 eV	



Accession #:	01737-01	116/6.0001528/16346768/014016_1_online.pdf
Host Material:	TiN	00152
Technique:	XPS	28/1
Spectral Region:	Survey	634
Instrument:	ULVAC-PHI Quantes	5768
Excitation Source:	Al Kα monochromatic	3/01/
Source Energy:	1486.6 eV	4016
Source Strength:	25 W	ا
Source Size:	0.1 × 0.1 mm <sup>2</sup>	<u>'9</u>
Analyzer Type:	Spherical sector analyzer	ne.p
Incident Angle:	22°	ğ
Emission Angle:	45°	
Analyzer Pass Energy:	280 eV	
Analyzer Resolution:	1.9 eV	
Total Signal Accumulation Time:	110 s	
Total Elapsed Time:	130 s	
Number of Scans:	1	
Effective Detector Width:	31 eV	





Instrument: ULVAC-PHI Quantes Excitation Source: Cr  $K_{\alpha}$  monochromatic

Source Energy: 5414.8 eV Source Strength: 43 W Source Size: 0.1 × 0.1 mm<sup>2</sup>

Analyzer Type: Spherical sector analyzer

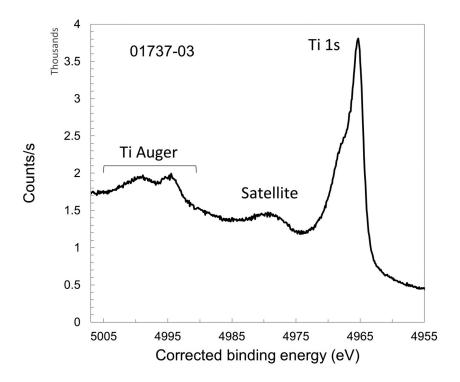
Incident Angle: 22° Emission Angle: 45°

Analyzer Pass Energy: 280 eV Analyzer Resolution: 1.9 eV

Total Signal Accumulation Time: 5400 s

Total Elapsed Time: 6000 Number of Scans: 10

Effective Detector Width: 31 eV



Accession #: 01737-03
Host Material: TiN
Technique: XPS, XAES
Spectral Region: Ti 1s

Instrument: ULVAC-PHI Quantes Excitation Source: Cr  $K_{\alpha}$  monochromatic Source Energy: 5414.8 eV

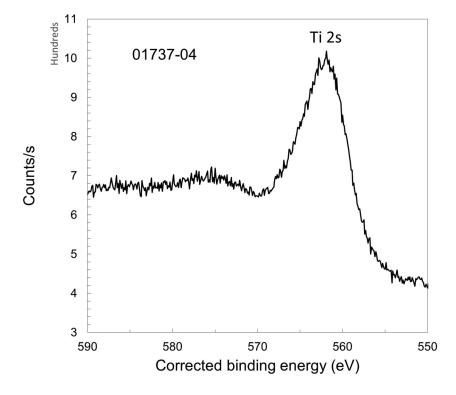
Source Strength: 43 W Source Size: 0.1 × 0.1 mm<sup>2</sup> Analyzer Type: Spherical sector Incident Angle: 22°

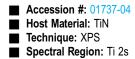
Emission Angle: 45° Analyzer Pass Energy: 112 eV Analyzer Resolution: 0.86 eV

Total Signal Accumulation Time: 4200 s

Total Elapsed Time: 4620 s Number of Scans: 70

Effective Detector Width: 12.4 eV





Instrument: ULVAC-PHI Quantes Excitation Source: Cr  $K_{\alpha}$  monochromatic

Source Energy: 5414.8 eV Source Strength: 43 W Source Size: 0.1 × 0.1 mm<sup>2</sup> Analyzer Type: Spherical sector

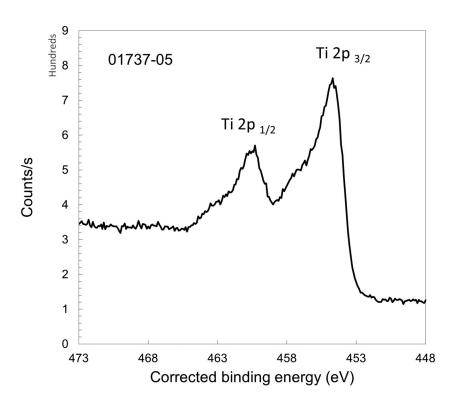
Incident Angle: 22° Emission Angle: 45°

Analyzer Pass Energy: 112 eV Analyzer Resolution: 0.86 eV

Total Signal Accumulation Time: 3150 s

Total Elapsed Time: 3500 s Number of Scans: 70

Effective Detector Width: 12.4 eV



Accession #: 01737-05
Host Material: TiN

Technique: XPS
Spectral Region: Ti 2p

Instrument: ULVAC-PHI Quantes Excitation Source: Cr  $K_{\alpha}$  monochromatic Source Energy: 5414.8 eV

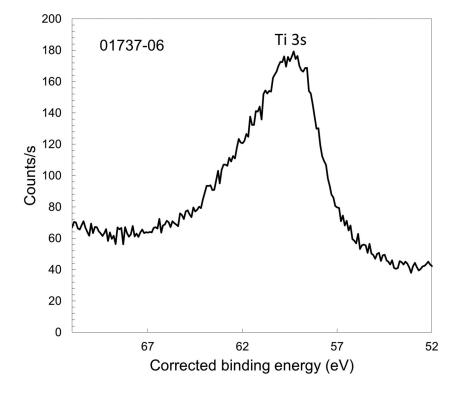
Source Strength: 43 W
Source Size: 0.1 × 0.1 mm<sup>2</sup>
Analyzer Type: Spherical sector

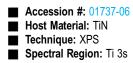
Incident Angle: 22° Emission Angle: 45° Analyzer Pass Energy: 112 eV Analyzer Resolution: 0.86 eV

Total Signal Accumulation Time: 2700 s

Total Elapsed Time: 3000 s Number of Scans: 90

Effective Detector Width: 12.4 eV





Instrument: ULVAC-PHI Quantes Excitation Source: Cr  $K_{\alpha}$  monochromatic

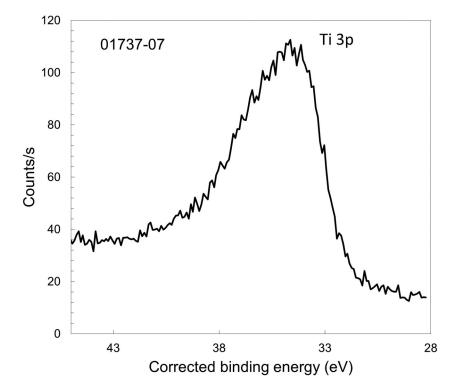
Source Energy: 5414.8 eV Source Strength: 43 W Source Size: 0.1 × 0.1 mm<sup>2</sup> Analyzer Type: Spherical sector

Incident Angle: 22° Emission Angle: 45°

Analyzer Pass Energy: 112 eV Analyzer Resolution: 0.86 eV

Total Signal Accumulation Time: 2700 s

Total Elapsed Time: 3000 s Number of Scans: 100 Effective Detector Width: 12.4 eV



Accession #: 01737-07

Host Material: TiNTechnique: XPSSpectral Region: Ti 3p

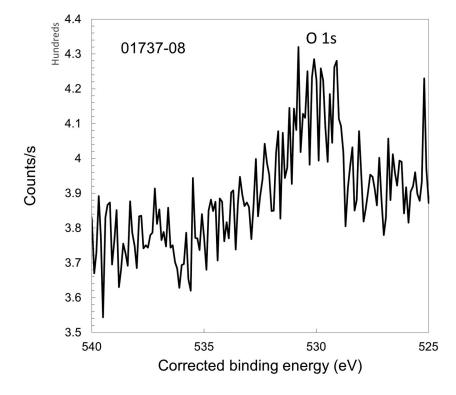
Instrument: ULVAC-PHI Quantes Excitation Source: Cr  $K_{\alpha}$  monochromatic Source Energy: 5414.8 eV

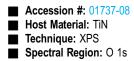
Source Energy. 3414.6 eV
Source Strength: 43 W
Source Size: 0.1 × 0.1 mm<sup>2</sup>
Analyzer Type: Spherical sector Incident Angle: 22°

Emission Angle: 45° Analyzer Pass Energy: 112 eV Analyzer Resolution: 0.86 eV

Total Signal Accumulation Time: 1800 s

Total Elapsed Time: 2100 s Number of Scans: 100 Effective Detector Width: 12.4 eV





Instrument: ULVAC-PHI Quantes Excitation Source: Cr  $K\alpha$  monochromatic

Source Energy: 5414.8 eV Source Strength: 43 W Source Size: 0.1 × 0.1 mm<sup>2</sup> Analyzer Type: Spherical sector

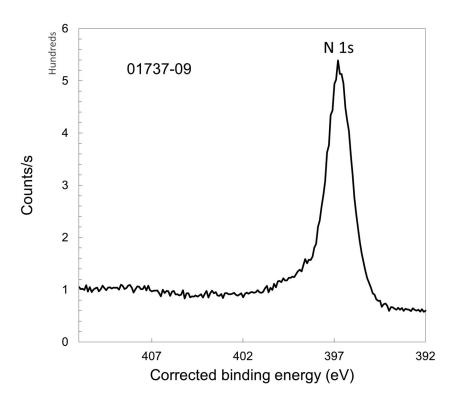
Incident Angle: 22° Emission Angle: 45°

Analyzer Pass Energy: 112 eV Analyzer Resolution: 0.86 eV

Total Signal Accumulation Time: 1200 s

Total Elapsed Time: 1350 s Number of Scans: 60

Effective Detector Width: 12.4 eV



Accession #: 01737-09
Host Material: TiN

■ Technique: XPS
■ Spectral Region: N 1s

Instrument: ULVAC-PHI Quantes Excitation Source: Cr  $\mathbf{K}_{\alpha}$  monochromatic

Source Energy: 5414.8 eV Source Strength: 43 W Source Size: 0.1 × 0.1 mm<sup>2</sup> Analyzer Type: Spherical sector

Incident Angle: 22° Emission Angle: 45° Analyzer Pass Energy: 112 eV Analyzer Resolution: 0.86 eV

Total Signal Accumulation Time: 1200 s

Total Elapsed Time: 1500 s Number of Scans: 200 Effective Detector Width: 12.4 eV