# MemPool-3D: Boosting Performance and Efficiency of Shared-L1 Memory Many-Core Clusters with 3D Integration

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Abstract—Three-dimensional integrated circuits promise power, performance, and footprint gains compared to their 2D counterparts, thanks to drastic reductions in the interconnects' length through their smaller form factor. We can leverage the potential of 3D integration by enhancing MemPool, an open-source manycore design with 256 cores and a shared pool of L1 scratchpad memory connected with a low-latency interconnect. MemPool's baseline 2D design is severely limited by routing congestion and wire propagation delay, making the design ideal for 3D integration. In architectural terms, we increase MemPool's scratchpad memory capacity beyond the sweet spot for 2D designs, improving performance in a common digital signal processing kernel. We propose a 3D MemPool design that leverages a smart partitioning of the memory resources across two layers to balance the size and utilization of the stacked dies. In this paper, we co-explore the architectural and the technology parameter spaces by analyzing the power, performance, area, and energy efficiency of MemPool instances in 2D and 3D with 1MiB, 2MiB, 4MiB, and 8MiB of scratchpad memory in a commercial 28 nm technology node. We observe a performance gain of 9.1 % when running a matrix multiplication on the MemPool-3D design with 4 MiB of scratchpad memory compared to the MemPool 2D counterpart. In terms of energy efficiency, we can implement the MemPool-3D instance with 4MiB of L1 memory on an energy budget 15 % smaller than its 2D counterpart, and even 3.7 % smaller than the MemPool-2D instance with one-fourth of the L1 scratchpad memory capacity. Index Terms—Many-core; 3D Integration; 3D-ICs.

# I. INTRODUCTION

Vertical integration promises to address the scaling problems of the traditional 2D integration foreseen by Moore's Law [1]. Three-dimensional integrated circuits (3D-ICs) promise better power, performance, and area (PPA) than 2D counterparts, thanks to a drastic reduction of the interconnect lengths, particularly of long global interconnects, while enabling a smaller form factor by adding the third dimension [2], [3].

Advances in flip-chip interconnection technology allow for the miniaturization of the inter-die connections. While controlled collapse chip connection (C4) solder bumps have a pitch of around  $100\,\mu m$  [4], face-to-face (F2F) wafer-to-wafer (W2W) hybrid bonding enables interconnect pitches in the micrometer range while maintaining reasonable yield rates [5]. Such a fine pitch can be leveraged to implement 3D-IC designs with a very high 3D-interconnect density.

For the implementation of F2F-bonded 3D-ICs, the Macro-3D flow [6] provides state-of-the-art PPA optimization capabilities for memory-on-logic partitioning schemes. Since the flow is aware of all metal layers in the die stack, the back end of the line (BEOL) routing resources of both dies can be shared [6]. It is, therefore, possible to use one chip's BEOL to avoid congestion

bottlenecks in the other chip. This resource sharing allows for a more efficient routing utilization, which is extremely useful for the implementation of highly congested designs.

Many-core systems achieve better PPA through vertical integration due to the shorter interconnect lengths. Although some many-core systems explore 3D-IC implementations [3], [7], [8], they use a 2D-mesh network to connect their processing elements, failing to exploit the interconnection capabilities of a denser pitch. In this paper, we use MemPool [9] as our target design, an open-source [10] many-core system with 256 very-small cores and a configurable amount of shared L1 Scratchpad Memory (SPM) connected with a low-latency interconnect. Routing congestion severely limits MemPool's implementation, with its operating frequency bounded by the wire propagation delay. This makes MemPool an ideal candidate for 3D design. With the holistic view over all metal layers in the Macro-3D flow, the BEOL resources in both dies are combined, alleviating MemPool's routing congestion and achieving a higher operating frequency thanks to reductions in the wire length. In this paper, we co-explore the architectural and the technology parameter spaces by analyzing the PPA impact of MemPool's L1 SPM capacity scaling, from 1 MiB to 8 MiB, on 2D and 3D implementations. The contributions of this paper are:

- A flexible partitioning scheme of MemPool into logic and memory dies, capable of achieving high utilization of the memory die for large memory capacities (Section IV);
- The complete 2D and Macro-3D implementations of MemPool in a commercial 28 nm technology node, for all considered SPM capacities, and an analysis of the instances in terms of power, performance, area, footprint, and energy efficiency (Sections IV and V);
- An exploration of MemPool's SPM capacity and its impact on the runtime of a common matrix multiplication kernel, including an analysis of the off-chip memory bandwidth's influence (Section VI).

#### II. ARCHITECTURE

MemPool is an open-source shared-L1 many-core cluster with 256 very-small cores sharing a multi-banked shared-L1 SPM through a low-latency interconnect [9], [10]. Its maximum operating frequency shows a high sensibility to the available routing resources and footprint size.

## A. Tile

MemPool is built hierarchically through the replication of tiles, whose architecture can be seen in Figure 1. Each tile contains

four very-small Snitch RV32IMAXpulpimg cores [11], 2 KiB of L1 instruction cache, and 16 Static Random-Access Memory (SRAM) banks of SPM locally accessible within one cycle. The cores can execute instructions of the Xpulpimg extension, e.g., multiply-accumulate and load/store post-increment instructions. A fully connected logarithmic crossbar connects local cores and banks. In addition, four remote ports per tile allow remote tiles to access the local tile's SPM banks.

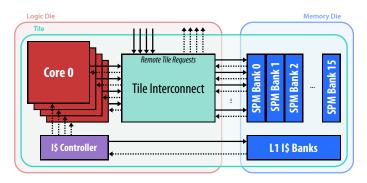


Figure 1. MemPool's tile architecture, highlighting a possible partitioning into the logic and the memory dies, used for the 1 MiB, 2 MiB, and 4 MiB 3D designs. The solid lines indicate requests, and the dotted lines indicate responses.

In our physical implementations with Macro-3D, the tile is partitioned into a logic and a memory die. A possible partitioning would assign all the memory banks of a tile to the memory die, namely 2 KiB of instruction cache and a multi-banked SPM of parameterizable capacity, as shown in Figure 1. The area requirement of 60 kGE per Snitch core [9] and the tile interconnect's logic define the footprint required for the logic die. With the default SPM capacity of 1 MiB utilizing only 51 % of the memory die area, an increase of the SPM capacity can be used to balance the area requirement of both dies. As we will analyze in Section IV, the 8 MiB 3D design uses an adjusted partitioning scheme due to the increased SRAM size.

## B. Group and Cluster

The MemPool cluster is built hierarchically using the tile as the starting point. Sixteen tiles form a *group*, whose architecture is shown in Figure 2a. Each core can access SPM banks in the same group within three cycles. Four  $16 \times 16$  radix-4 butterfly networks are used in each group to connect tiles within the same group (*local* interconnect) or in different groups (*north*, *northeast*, and *east* interconnects).

At the top level of the architecture, the MemPool cluster has four identical groups, as shown in Figure 2b. Each core can access SPM banks in other groups with five cycles of latency. At this hierarchical level, there are only point-to-point connections between groups. This paper focuses on implementing the MemPool groups since only a few cells (about five thousand) need to be placed between them at the cluster level.

The dissimilarity between the tile and group makes MemPool a highly suitable architecture for 3D integration. While the tile has a high logic density, the group is highly congested due to its global interconnects. The 2D MemPool's critical path goes from one tile to the other diagonally opposed to it. Approximately

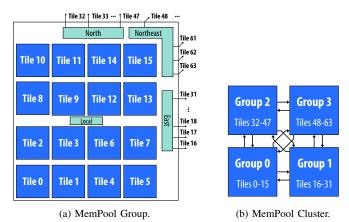


Figure 2. MemPool's hierarchical architecture, with 16 tiles forming a group (Figure 2a) and 4 groups forming the full MemPool cluster (Figure 2b).

37% of its timing is wire propagation delay, and 75% of its cells are buffers or inverter pairs [9].

#### III. METHODOLOGY

MemPool is synthesized and implemented in a commercial 28 nm high- $\kappa$  technology node. In the 3D implementations, we use a fine F2F via pitch of  $1.0\,\mu\text{m}$ . The F2F via size, resistance, and capacitance is  $0.5\,\mu\text{m} \times 0.5\,\mu\text{m}$ ,  $0.5\,\Omega$ , and 1 fF respectively [5]. The 3D BEOL comprises six metal layers in both tiers (M6M6), separated by the F2F via layer, similarly to the setup proposed by Bamberg et al. [6].

Tiles are first synthesized using Synopsys Design Compiler 2021.06 and then implemented with the corresponding flow in Cadence Innovus 20.13. We use a uniform 1 GHz frequency target on the typical corner to implement all the designs. The 2D tiles use a six-layer BEOL (M6), while the 3D tiles use the mirrored M6M6 stack mentioned above. The implemented tiles—abstracted into black boxes with full blockages on all utilized routing layers—are used for the groups' syntheses and physical implementations, similar to the reference flow in [9].

The 3D groups use the same BEOL as the tiles, i.e., M6M6, while the 2D groups have two extra layers (M8) to allow overthe-tile routing. When abstracting a tile implementation, the physical representation by default creates obstructions on all metal layers that are available for routing. In the 2D case, this affects M1 to M6. As the Macro-3D tile utilizes the BEOL of the logic and the memory die simultaneously, the tile abstraction blocks not only M1 to M6 of the logic die, but also M1 to M6 of the memory die. The 3D tile abstractions, therefore, prevent any inter-tile routing on the group level where tiles are placed.

In this paper, we analyze a total of eight MemPool configurations. Each configuration is named MemPool-Flow<sub>Capacity</sub>, where *Capacity* is the total capacity of the shared-L1 SPM at the MemPool cluster, i.e., one of 1 MiB, 2 MiB, 4 MiB, and 8 MiB, and *Flow* is either 2D or 3D.

# IV. TILE IMPLEMENTATION

The tiles are implemented to target a standard cell density of 90 % in the logic die. Figure 3 shows the memory die floorplanning used to implement some of the considered MemPool-3D

configurations. We use the partitioning of Figure 1 to implement the tiles of the MemPool-3D configurations with 1 MiB to 4 MiB of SPM. The memory die of the MemPool-3D<sub>1 MiB</sub> configuration, shown in Figure 3a, only utilizes 51% of the area of the memory die. On the other hand, the instance with 4 MiB of SPM, shown in Figure 3b, achieves a much higher 89% utilization, with a tile footprint only 13% higher than the MemPool- $3D_{1\,MiB}$  tile.

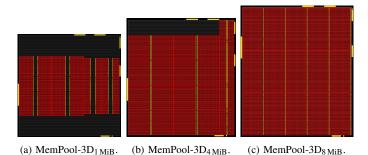


Figure 3. Floorplan of the memory die of the tile used to implement the MemPool-3D  $_{1\,MiB},$  MemPool-3D  $_{4\,MiB},$  and MemPool-3D  $_{8\,MiB}.$  Images to scale.

The MemPool-3D<sub>8MiB</sub> configuration uses a partitioning different from the one shown in Figure 1 due to the increased area of the memory macros. In this configuration, 15 out of the 16 SPM macros are arranged in a  $5 \times 3$  array in the memory die. This memory die achieves near 100 % utilization, as shown in Figure 3c, while its footprint is 40 % larger than the MemPool-3D<sub>1 MiB</sub> design. As we can see in Table I, both dies still keep a balanced area ratio with this partitioning. The core utilization of the logic die is 84%, only 6% below the target utilization. The extra area of the logic die is used by one SPM bank and all the tile's instruction cache banks.

Table I MEMPOOL TILE'S IMPLEMENTATION RESULTS, NORMALIZED BY THE RESULTS OF THE BASELINE MEMPOOL- $2D_{1\,MiB}$  configuration. For the 3D CONFIGURATIONS. THE CORE UTILIZATION NUMBERS ARE REPORTED FOR THE LOGIC AND MEMORY DIES, RESPECTIVELY.

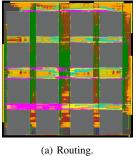
Flow	SPM Capacity	Footprint	Core utilization		
2D	1 MiB	1.000	90 %		
	2 MiB	1.104	90 %		
	4 MiB	1.420	84 %		
	8 MiB	1.817	86 %		
3D	1 MiB	0.667	90 %/51 %		
	2 MiB	0.667	90 %/65 %		
	4 MiB	0.767	85 %/89 %		
	8 MiB	0.933	84 %/100 %		

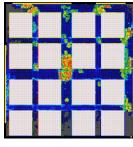
There is a negligible PPA difference between all tile instances. For instance, the fastest tile, MemPool-3D<sub>4MiB</sub>, achieves a frequency only 6% higher than the slowest tile, MemPool-3D<sub>2MiB</sub>. This is because the tile is primarily constrained by external delays that model the group rather than internal reg2reg paths. While 3D integration can reduce the wire length of these paths, the primary effect is reducing the tile's footprint, leading to shorter interconnects and, thus, group level PPA improvements.

#### V. GROUP IMPLEMENTATION

#### A. Area and Footprint

The group is at the critical level in the implementation of MemPool. When deriving the channel widths between tiles, we need to consider that the group is densely connected at the design's center, where most of the logic of the local interconnect is placed. This causes heavy congestion, creating design rule violations (DRVs) and degrades timing if the tiles are not sufficiently spaced in the center of the design. Figure 4 exemplifies this by showing the routing and cell density map of the MemPool-3D<sub>4MiB</sub> instance. The four group interconnects can be seen as pockets of very high cell density in Figure 4b.

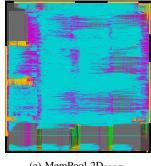


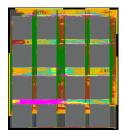


(b) Cell density map.

Figure 4. Routing and cell density map of the MemPool-3D4MiB group. Yellow and red colors indicate regions with a very high cell density. Dark blue and gray regions have a cell density close to zero.

Figure 5 shows both group designs with 8 MiB of SPM. We highlight that the width of the channels between tiles is kept constant for all trials of each flow. The rationale is that the group interconnects' size is largely independent of the SPM capacity, except for the additional address bits.





(a) MemPool-2D<sub>8 MiB</sub>

(b) MemPool-3D<sub>8 MiB</sub>.

Figure 5. MemPool-2D<sub>8 MiB</sub> and MemPool-3D<sub>8 MiB</sub> placed-and-routed designs, highlighting the group routing. Images to scale.

The channels between the 3D tiles are 18 % narrower than the 2D counterparts since the 3D designs have the twelve layers of the mirrored M6M6 BEOL to route the group interconnects. In contrast, the 2D trials can only use the eight layers of the M8 BEOL. This effect compounds with the reduced footprint of the 3D tiles, further reducing the footprint of the MemPool-3D groups. In Figure 5, we can also see the over-the-tile routing of the 2D designs—since the tiles are routed up to M6 and the group up to M8. Even though the 3D runs have a more aggressive BEOL than the 2D runs, M6M6, the lack of over-the-tile routing

Table II

MemPool group's 2D and 3D power, operating frequency, footprint, area, and energy efficiency results of MemPool instances with 1 MiB, 2 MiB, 4 MiB, and 8 MiB of SPM L1 memory, normalized by the results of the baseline 2D design with 1 MiB of SPM. The numbers in parentheses show the difference relative to the 2D counterpart design.

L1 SPM Capacity	1 MiB		2 MiB		4 MiB		8 MiB	
Implementation Flow	2D	3D	2D	3D	2D	3D	2D	3D
BEOL	M8	M6M6	M8	M6M6	M8	M6M6	M8	M6M6
Footprint	1.000	0.665 (-33 %)	1.074	0.665 (-38 %)	1.299	0.737 (-43 %)	1.572	0.857 (-46%)
Combined Die Area	1.000	1.330 (+33 %)	1.074	1.330 (+23 %)	1.299	1.474 (+13 %)	1.572	1.714 (+9.0%)
Wire Length	1.000	0.803	1.036	0.803	1.131	0.844	1.294	0.888
Density [%]	53.0	54.5	54.0	54.8	53.4	53.2	56.9	54.4
#Buffers	182.9E3	151.5E3	190.3E3	151.2E3	212.5E3	166.5E3	217.6E3	156.1E3
#F2F Bumps	—	78.3E3	—	78.9E3	—	84.4E3	—	86.2E3
Eff. Frequency	1.000	1.040 (+4.0 %)	0.930	0.979 (+5.2%)	0.875	0.955 (+9.1 %)	0.885	0.930 (+5.1 %)
Total Negative Slack	-1.000	-0.184	-2.080	-0.458	-5.887	-0.604	-5.212	-0.962
#Failing Paths	1140	1046	1636	1332	4396	1747	4352	2403
Total Power Power-delay product	1.000	0.913	1.045	0.958	1.129	1.041	1.299	1.173
	1.000	0.877 (-12 %)	1.129	0.981 (-13 %)	1.290	1.089 (-16%)	1.469	1.261 (-14%)

incurs extra congestion since all group interconnects have routing confined to the channels. The footprint of the MemPool-3D groups could be further reduced if routing resources of the tiles would be available to implement the group level.

Table II summarizes the implementation results of the eight considered groups, normalized by the baseline group MemPool-2D<sub>1 MiB</sub>. In terms of footprint, the 3D groups are much smaller than the 2D groups. For example, the largest 3D group, MemPool-3D<sub>8 MiB</sub>, has a footprint 14 % smaller than the smallest 2D group, MemPool-2D<sub>1 MiB</sub>. The 3D MemPool groups also have a footprint much smaller than their 2D counterparts. For instance, the MemPool-3D<sub>8 MiB</sub> group has a footprint 46 % smaller than MemPool-2D<sub>8 MiB</sub>, as seen in Figure 5.

The combined area of the memory and logic dies of the MemPool-3D groups is larger than the area of the MemPool-2D groups. The area overhead of the MemPool-3D groups, however, decreases with increasing SPM capacity. The combined die area of the largest 3D group, MemPool-3D<sub>8MiB</sub>, is only 9% larger than the MemPool-2D<sub>8 MiB</sub> group area, indicating that the partitioning is closer to ideal. Although the footprint is the most important metric for analyzing PPA gains of the 3D integration thanks to reduced interconnect lengths, the combined area is more relevant for an implementation cost analysis of the 3D designs. This paper focuses on the physical implementation of the groups, MemPool's most critical hierarchical level since the cluster only has four identical groups and some glue logic. However, it can be noted that the 12-layer mirrored BEOL of the MemPool-3D designs implies that the channels between groups needed to route the cluster-level connections can be made shorter than the equivalent channels of the MemPool-2D cluster. This means that we can expect an even more favorable area ratio at the cluster level.

# B. Power and Operating Frequency

MemPool's sensibility to the footprint size can be seen in the normalized wire length results of Table II. The wire length of the MemPool-2D groups grows by 29.4 % from MemPool-2D $_{1\,\mathrm{MiB}}$  to MemPool-2D $_{8\,\mathrm{MiB}}$ , accompanied by an 18.9 % increase in the

number of buffers. The effect compounds to other PPA metrics. For example, the 2D groups achieve an operating frequency up to 12.5 % slower, a power consumption up to 29.9 % higher, and a power-delay product (PDP) up to 46.9 % higher than the baseline MemPool-2D $_{1\,\mathrm{MiB}}$  group.

The MemPool-3D groups have a significantly smaller PPA degradation with increasing SPM capacity than the MemPool-2D groups. The low utilization of the MemPool-3D $_{1\,\mathrm{MiB}}$  design (Figure 3a) implies it is possible to implement the MemPool-3D $_{2\,\mathrm{MiB}}$  group without increasing the footprint. Even the largest MemPool-3D group, with 8 MiB of SPM, has a footprint only 10.6% larger than the MemPool-3D $_{1\,\mathrm{MiB}}$  group. This smaller footprint variation leads to a PPA degradation which is less drastic than the one affecting the MemPool-2D groups. As a result, the MemPool-3D groups achieve an operating frequency only 11.8% slower and a power consumption only 28.4% higher than the baseline MemPool-3D $_{1\,\mathrm{MiB}}$  group.

The benefits of 3D integration on MemPool are clearer when comparing instances with the same SPM capacity across 2D and 3D implementation flows. In general, the MemPool-3D designs have a smaller footprint, achieve a higher operating frequency, and consume less power than their 2D counterparts. In terms of footprint, the largest gains are found on the groups of the 8 MiB configuration, with MemPool-3D<sub>8 MiB</sub> having a footprint 46 % smaller than MemPool-2D<sub>8 MiB</sub>. In terms of frequency and PDP, the MemPool-3D<sub>4MiB</sub> group achieves an operating frequency 9.1 % higher and a PDP 16 % lower than the MemPool-2D<sub>4MiB</sub> group. It is also interesting that there is an operating frequency drop of 6.2 % between the MemPool- $3D_{2\,MiB}$  and MemPool- $3D_{1\,MiB}$  groups, despite having the same footprint. This is due to the longer SRAMs' delay, which impacts the timing of the tile's in2reg and reg2out paths. In general, the MemPool-3D groups have a higher operating frequency, consume less power, and have a lower PDP than the MemPool-2D groups with the same SPM capacity thanks to their smaller footprint and wire length.

#### VI. PERFORMANCE ANALYSIS

We use a matrix multiplication kernel as a representative application for MemPool's target domain to quantify the algorithmic benefits of increasing the memory capacity even for compute-bound kernels. Benefits on memory bound kernels are obviously larger, but we believe the analysis in a compute-bound regime allows us to gather more interesting insights on MemPool-3D's performance.

#### A. Cycle count

We measure the cycle count of computing the matrix multiplication of two  $M \times M$  matrices that do not fit into the SPM but reside in global memory through a Register Transfer Level (RTL) simulation. The matrix size is chosen to be the least common multiple of the tile sizes  $t \times t$  that fully utilize the available SPM in each configuration, enabling perfect tiling. The cores load the input tiles and synchronize in a memory phase before computing on the output tile in a compute phase. Those phases are repeated until the output tile is fully computed. At this point, the output tile is stored back into the main memory, and the process repeats for the subsequent output tiles. Since different output tiles require the same input data, each input element is loaded exactly M/t times. Therefore, having a bigger SPM allows for more data reuse and less memory overhead. The second benefit of increased tile size is the increased length of the compute phase minimizing repeated static overhead due to loop setup and synchronization.

We calculate the cycle count of the memory phase for different off-chip memory bandwidths. A classic double data rate (DDR) synchronous dynamic random-access memory (SDRAM) stick has a data width of 8B, which means a single DDR channel clocked at the same frequency as MemPool could deliver at most 16 B/cycle [12]. Therefore, we analyze bandwidths around this realistic case, ranging from a worst-case bandwidth of 4 B/cycle to a very optimistic 64 B/cycle. Our model idealizes the latency into the off-chip global memory. We measure the duration of the compute phase with a hot instruction cache and calculate the total cycle count by accumulating all phases. The results in Figure 6 show a speedup of 43 % for the 8 MiB case over the baseline for the worst-case bandwidth, where the memory transfers make up a significant portion of the runtime. For the offchip memory bandwidth of one DDR channel, the configuration with 8 MiB of SPM achieves a cycle count speedup of 16 % over the baseline. Even for the optimistic off-chip memory bandwidth of 64 B/cycle, the largest configuration still generates an 8 % benefit over the baseline, showing that a higher memory capacity is highly beneficial from an algorithmic point of view.

#### B. Performance and Energy-Efficiency

The increased SPM capacity impacts the PPA of the design, as seen in Section V. This Section combines those effects to analyze how MemPool's performance and energy efficiency evolve across all considered configurations. Throughout this section, we chose an off-chip memory bandwidth of 16 B/cycle to represent our memory subsystem.

Figure 7 shows the performance of the matrix multiplication kernel on MemPool, as a function of the SPM capacity, for

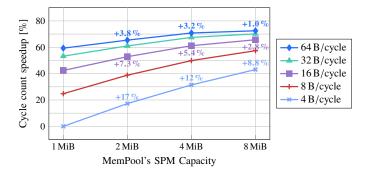


Figure 6. Cycle count speedup of the matrix multiplication kernel with larger SPM capacity, as a function of the off-chip memory bandwidth, relative to the 1 MiB configuration with an off-chip memory bandwidth of 4 B/cycle. The percentages by the data points indicate the speedup relative to the instance with the same off-chip memory bandwidth but half of the SPM capacity.

the MemPool-2D and MemPool-3D designs. Thanks to their higher operating frequencies, the MemPool-3D groups achieve a performance up to 9.1 % higher than the MemPool-2D groups. The MemPool-2D groups achieve small performance gains with increasing SPM capacity, reaching a gain of at most 3.1 % for the MemPool-2D<sub>8 MiB</sub> case. Due to a particularly low operating frequency, the MemPool-2D<sub>4 MiB</sub> has a performance drop compared to the MemPool-2D<sub>1 MiB</sub> design. The MemPool-3D designs, on the other hand, achieve consistently higher performances with increasing SPM capacity, outperforming their 2D counterparts. The MemPool-3D<sub>8 MiB</sub> design achieves the highest performance,  $8.4\,\%$  above the baseline.

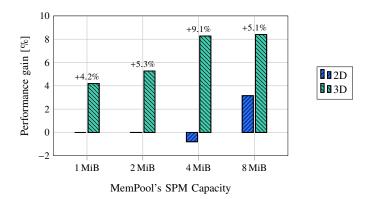


Figure 7. Performance gain of the matrix multiplication kernel with larger SPM capacity, relative to the MemPool- $2D_{1\,MiB}$  configuration with a  $16\,B/cycle$  off-chip memory bandwidth. The percentages above the bars indicate the speedup of the MemPool-3D instance compared to the MemPool-2D with the same SPM capacity.

The energy efficiency, as expected, shows the opposite trend than the performance. As shown in Figure 8, the energy efficiency of the MemPool designs tends to decrease with an increasing SPM capacity. The MemPool-2D<sub>8 MiB</sub> group achieves the worst energy efficiency, 21 % below the efficiency of the MemPool-2D<sub>1 MiB</sub> design. In addition, the 3D designs consistently outperform their 2D counterparts. For example, the MemPool-3D<sub>4 MiB</sub> design achieves an efficiency 18.4 % higher than the 2D design with the same SPM capacity.

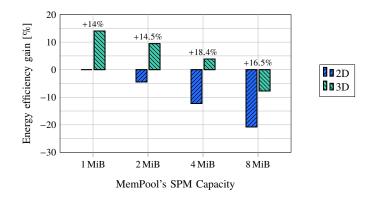


Figure 8. MemPool's energy efficiency gain with larger SPM capacity, relative to the MemPool- $2D_{1MiB}$  configuration with a  $16\,\mathrm{B/cycle}$  off-chip memory bandwidth, when running the matrix multiplication kernel. The percentages above the bars indicate the energy efficiency gain of the MemPool-3D instance compared to the MemPool-2D with the same SPM capacity.

The results of Figure 8 indicate that the MemPool- $3D_{1\,MiB}$  is the optimal design from the energy efficiency point of view,  $14\,\%$  higher than MemPool- $2D_{1\,MiB}$ . In addition, three-dimensional integration allows for the implementation of MemPool- $3D_{4\,MiB}$ —a design with four times as much SPM capacity as the baseline design, MemPool- $2D_{1\,MiB}$ —on an energy budget  $3.7\,\%$  smaller. This intrinsic tradeoff between performance and energy efficiency can be better analyzed with the energy-delay product (EDP) results of Figure 9, where MemPool- $3D_{1\,MiB}$  is the configuration with the highest EDP,  $18.8\,\%$  above the baseline.

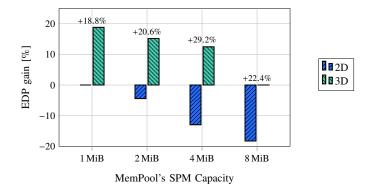


Figure 9. MemPool's EDP gain with larger SPM capacity, relative to the MemPool- $2D_{1\,\text{MiB}}$  configuration with a  $16\,\text{B/cycle}$  off-chip memory bandwidth, when running the matrix multiplication kernel. The percentages above the bars indicate the EDP gain of the MemPool-3D instance compared to the MemPool-2D with the same SPM capacity.

#### VII. CONCLUSIONS

In this paper, we analyzed the power, performance, area, and energy efficiency of MemPool, through a co-exploration of its architectural and technological parameter spaces. We implemented MemPool with 1 MiB, 2 MiB, 4 MiB, and 8 MiB of SPM, using 2D and 3D implementation flows, on a modern commercial 28 nm technology node.

We explored MemPool's performance while running a large matrix multiplication kernel as a function of the L1 SPM capacity and the off-chip memory bandwidth. For a realistic bandwidth of 16 B/cycle, we observe a cycle count reduction of 16 % when increasing the SPM capacity from 1 MiB to 8 MiB.

Despite the maximum operating frequency degradation with an increasing SPM capacity, the 3D designs can still achieve an operating frequency up to 9.1% higher than their 2D counterparts. The MemPool-3D<sub>8MiB</sub> design achieves a performance 8.4% higher than the MemPool-2D<sub>1 MiB</sub> baseline. The 3D designs consistently outperform their 2D counterparts by up to 9.1 %. Regarding energy efficiency, the 3D designs outperform their 2D counterparts by up to 18.4%. While increasing the SPM size in the 2D case leads to worse energy efficiency, all but the largest 3D designs achieve a better energy efficiency than the 2D baseline. We are able to implement the MemPool-3D<sub>4MiB</sub> design with an energy budget 3.7 % smaller than the 2D instance with only one-fourth of the SPM capacity, MemPool-2D<sub>1 MiB</sub>. To summarize, in this paper we showed the need for a coexploration approach with full 3D implementations to optimize modern designs constrained by their interconnect subsystems.

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